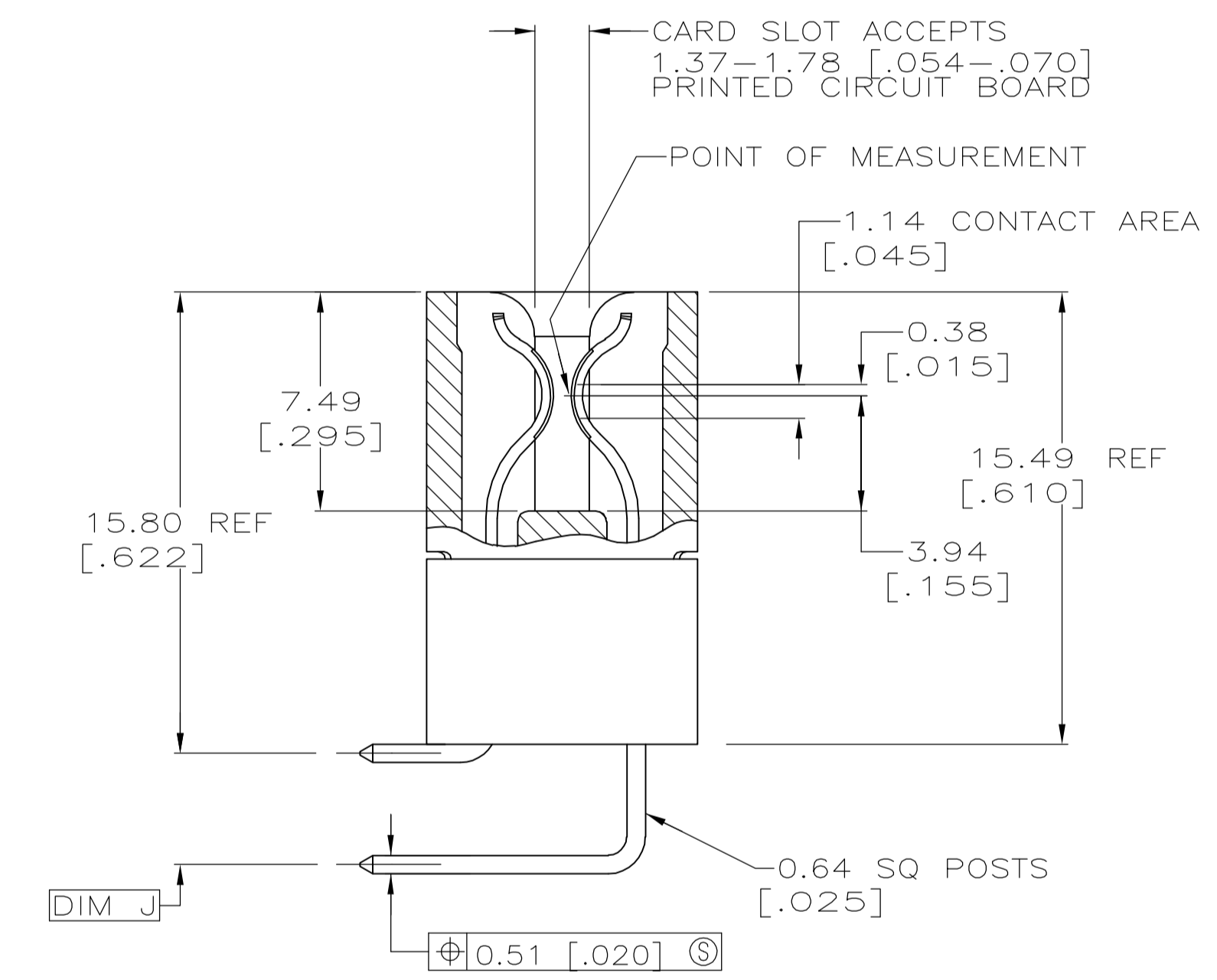
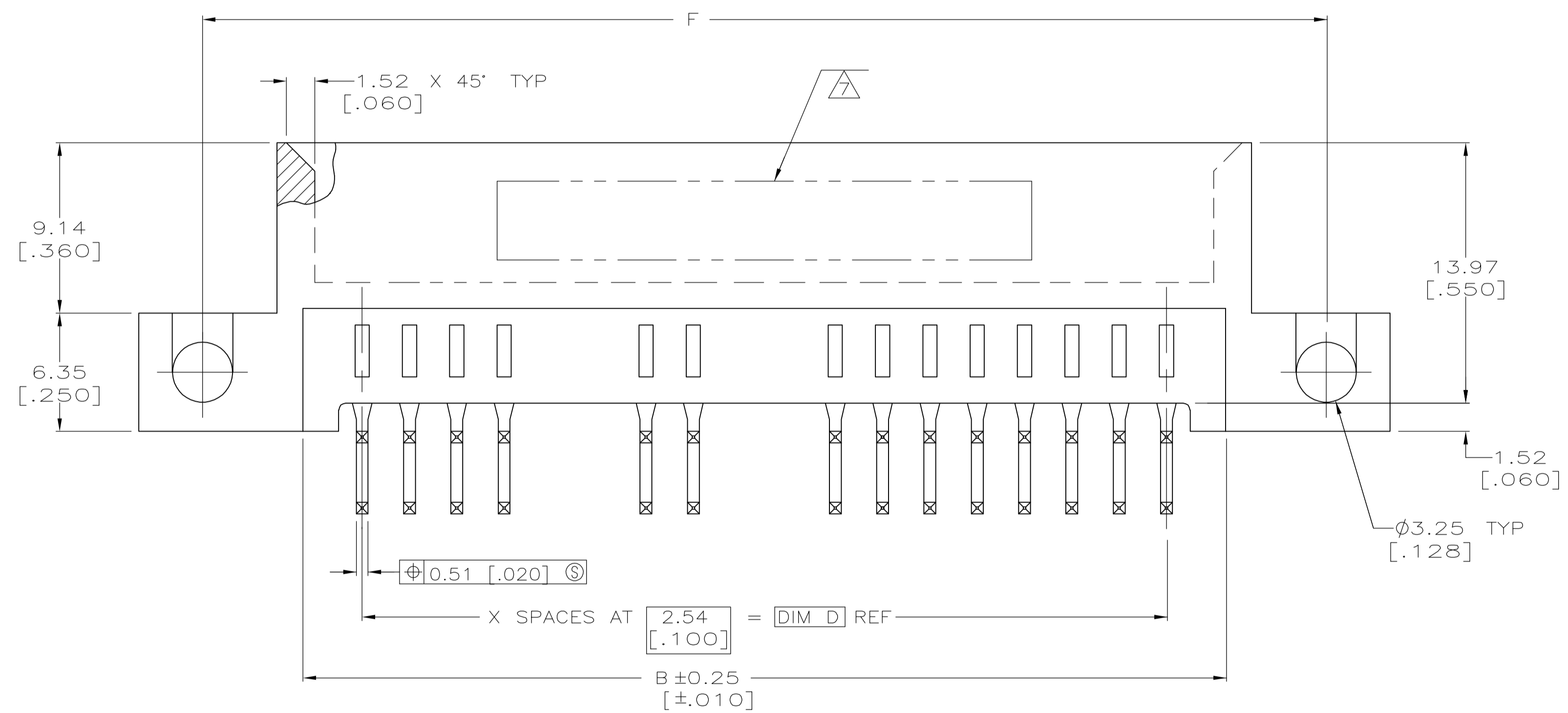


- ① HOUSING: GLASS FILLED POLYESTER; COLOR: BLACK.
- ② CONTACT: PHOSPHOR BRONZE.
- ③ NICKEL UNDERPLATE: 0.00127 [.000050] MIN ALL OVER PER MIL-G-45204.
- ④ MATTE TIN PLATE: 0.00254 [.000100] MIN - SOLDER POSTS.
- ⑤ GOLD PLATE: 0.00076 [.000030] MIN IN THE CONTACT AREA PER QQ-N-290.
- ⑥ AMP PART NUMBER AND DATE CODE ARE MARKED IN APPROXIMATE AREA SHOWN, EITHER SIDE.
- 7. RECOMMENDED PCB FINISHED HOLE DIA: 1.07 ± 0.08 [.042 ± .003].



645384-6 SHOWN

3.81 [.150]	60.32 [2.375]	67.18 [2.645]	43.18 [1.700]	48.26 [1.900]	49.53 [1.950]	52.32 [2.060]	5, 6, 9, 10 27, 28, 31, 32	17	18	5645384-6
3.81 [.150]	65.40 [2.575]	72.26 [2.845]	48.26 [1.900]	53.34 [2.100]	54.61 [2.150]	57.40 [2.260]	NONE	19	20	5645384-3
3.81 [.150]	60.32 [2.375]	67.18 [2.645]	43.18 [1.700]	48.26 [1.900]	49.53 [1.950]	52.32 [2.060]	NONE	17	18	5645384-1
J	F	E	D	C	B	A	PINS OMITTED	X	NO OF POSN	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD	NAME
mm	0 PLC ± - 1 PLC ± - 2 PLC ± 0.13 [.005] 3 PLC ± - 4 PLC ± - ANGLES ± °	AL FRANTUM 15 AUG 05	AL FRANTUM 15 AUG 05
MATERIAL	FINISH	PRODUCT SPEC	SIZE
		108-9039	A1
		APPLICATION SPEC	WEIGHT
			000779
			5645384
			CUSTOMER DRAWING

Tyco Electronics Corporation
 Harrisburg, Pa 17105-3608
 CONNECTOR ASSEMBLY
 STANDARD EDGE II.
 2.54 [.100] CL, RIGHT ANGLE
 SCALE 1:1 SHEET 1 OF 1 REV A